

Assembly Instructions

General Warnings and Cautions

Danger (May cause serious injury or death)

- Keep water, flammables, solvents and other liquids clear from actuator.
- Never place fingers, arms, toes and other body parts near actuator during operation.
- Cut power if actuator emits strange odors or smoke.
- Keep actuator out of reach of children.

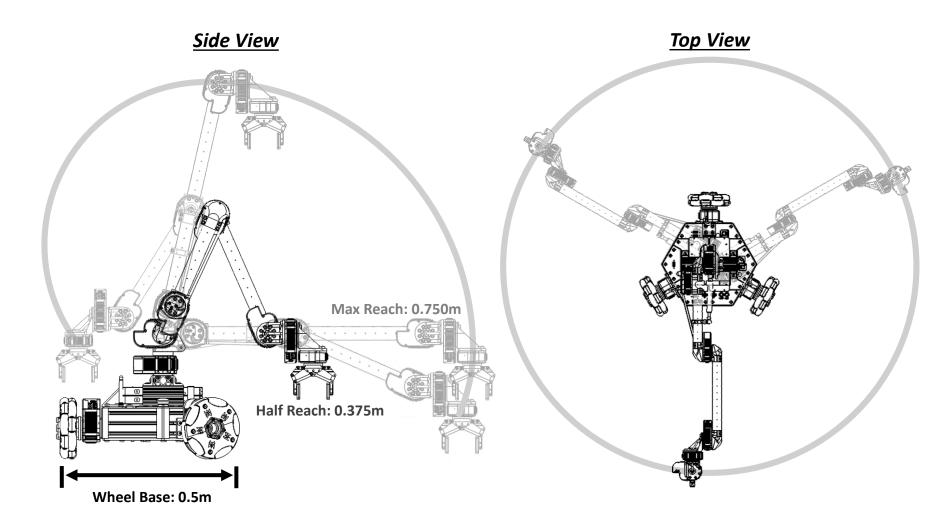
Warning (May cause injury or damage to actuator)

- Before operating, read all applicable instructions and notices found here: http://docs.hebi.us/#quickstart-guide-x-series-actuator
- Comply with the operating temperature (-10°C to 50°C)
- Turn off power source before connecting or disconnecting actuator power.
- Do not expose the actuator to permanent and strong magnetic fields.
- The actuator must not be exposed to dusty or wet environments.
- If actuator is under load, abruptly removing the power connection can cause permanent damage.
- Do not force screws into the bottom of the actuator.
 - X5: 5mm tap depth X8: 7mm tap depth
- Use provided hardware with accessories and hand tighten as needed.
- Do not attempt to disassemble actuator, this will void the warranty and can cause permanent damage.

For more information please visit: *docs.hebi.us*



Robot Workspace





Technical Specifications

Specifications	<u>Value</u>
Weight	16.5 kg
Max Continuous Payload	1.00 kg
Max Peak Payload	3.75 kg
Max Speed (with X8-3s)	1.0 m/s

6-DoF Arm Specifications

<u>Movement</u>	Working Range	<u>Speed</u>	
Axis 1 – Base [Default: X8-9]	Continuous (limited by wiring)	180°/s	
Axis 2 – Shoulder [Default: X8-9]	0° to +70° (limited by gas spring)	180°/s	
Axis 3 – Elbow [Default: X5-9]	-155° to +155° (avoid end effector collisions)	84°/s	
Axis 4 – Wrist 1 [Default: X5-1]	Continuous (avoid end effector collisions)	540°/s	
Axis 5 – Wrist 2 [Default: X5-1]	Continuous (limited by wiring)	540°/s	
Axis 6 – Wrist 3 [Default: X5-1]	Continuous (limited by wiring)	540°/s	

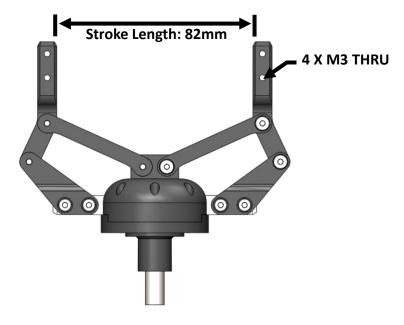
Gripper Specifications*

<u>Spool</u> <u>Module</u>	Max Finger Torque	Max Finger Force at <u>50mm</u>	
X5-1	0.1 Nm	2 N	
X5-4	0.5 Nm	10 N	
X5-9**	1.1 Nm	23 N	

*Values assume a symmetric two-finger grasp

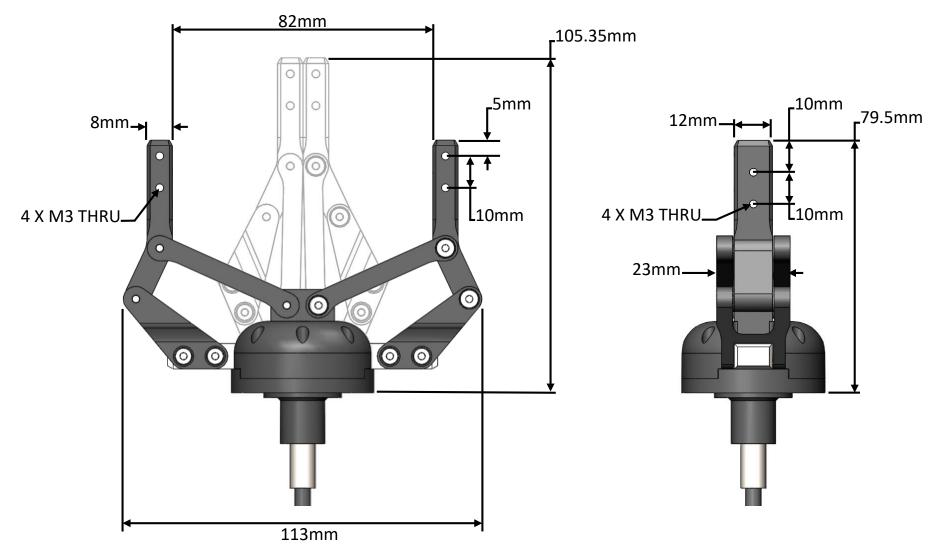
** Default Module

*** Only X5 Modules can be used for the spool





Technical Specifications





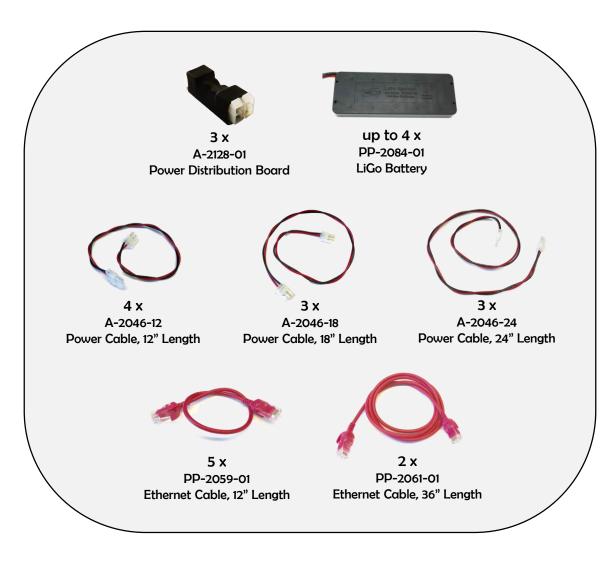
Bill of Materials - Mechanical*



fasteners included, not shown



Bill of Materials - Electrical





Wiring Notes

- It is best to wire each limb before moving onto the Final Assembly.
- Keeping wires organized will help prevent tangling and add a nice aesthetic.
 - Spiral sleeving is a good accessory for organizing loose wires
- HEBI X-Series actuators have a thru bore specifically designed to fit ethernet and power connectors.
 - Please pass connectors thru bore hole one at a time.

For more information visit: *docs.hebi.us*

Wires that come from the
previous joint should be inserted
directly to actuator ports.Image: Comparison of the trace of the trac

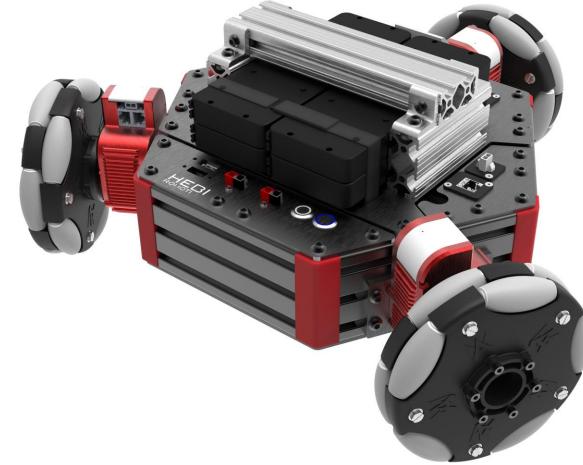




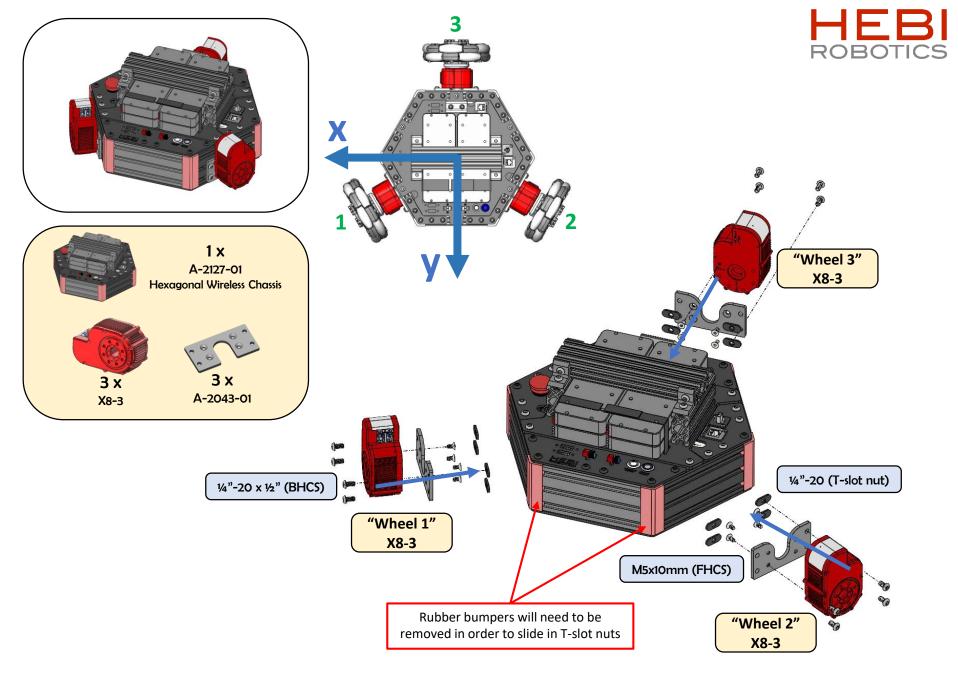
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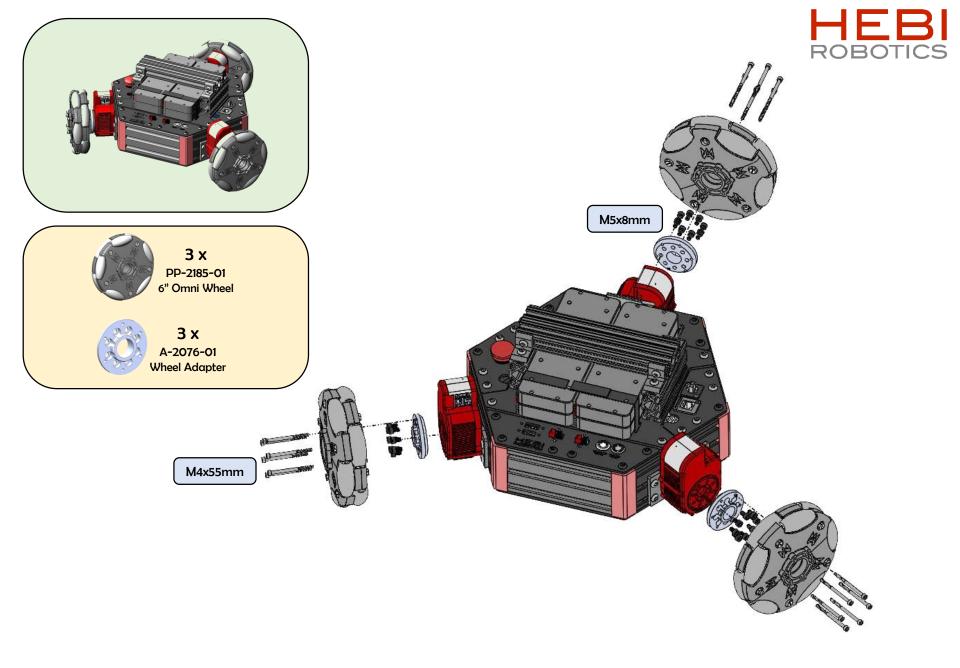
<u>Assembly</u>	<u>Quantity</u>	<u>Image</u>	Pages
Chassis	1x		[10-14]
6-DoF Arm Kit	1x		[15-23]
Gripper	1x		[24-27]
Final	1x		[28-39]





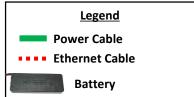


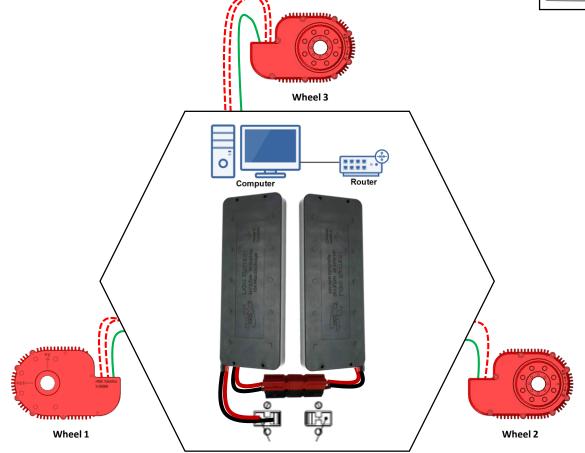




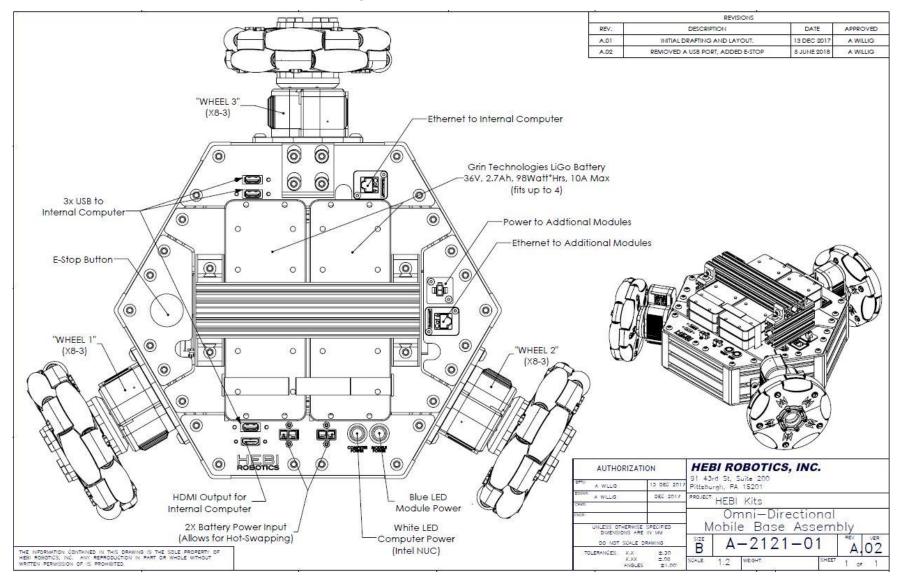
Chassis Wiring

*Cabling will be provided with assembled chassis





Chassis Bulkhead Layout

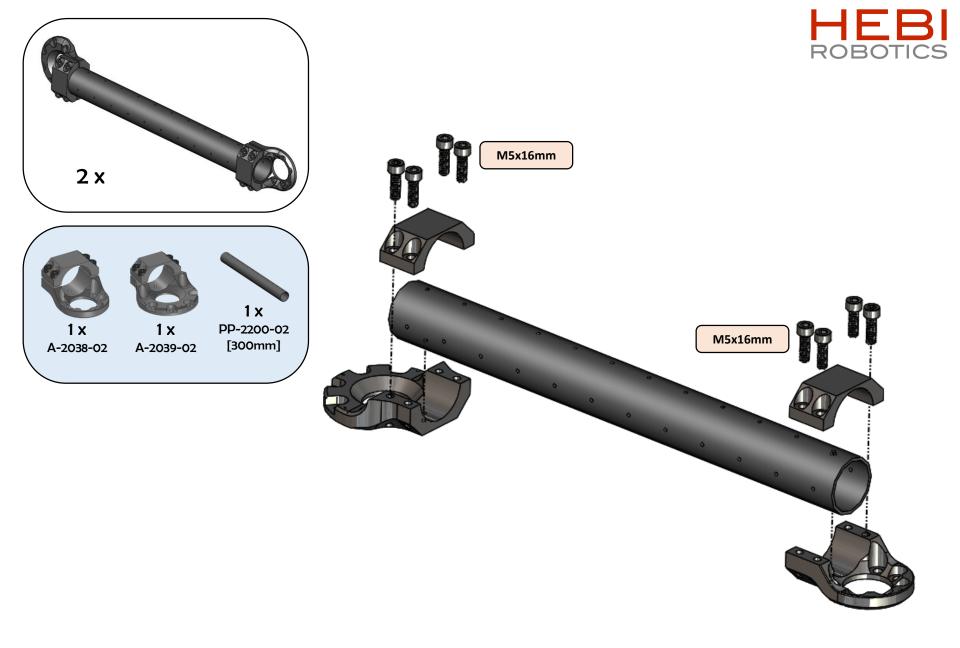


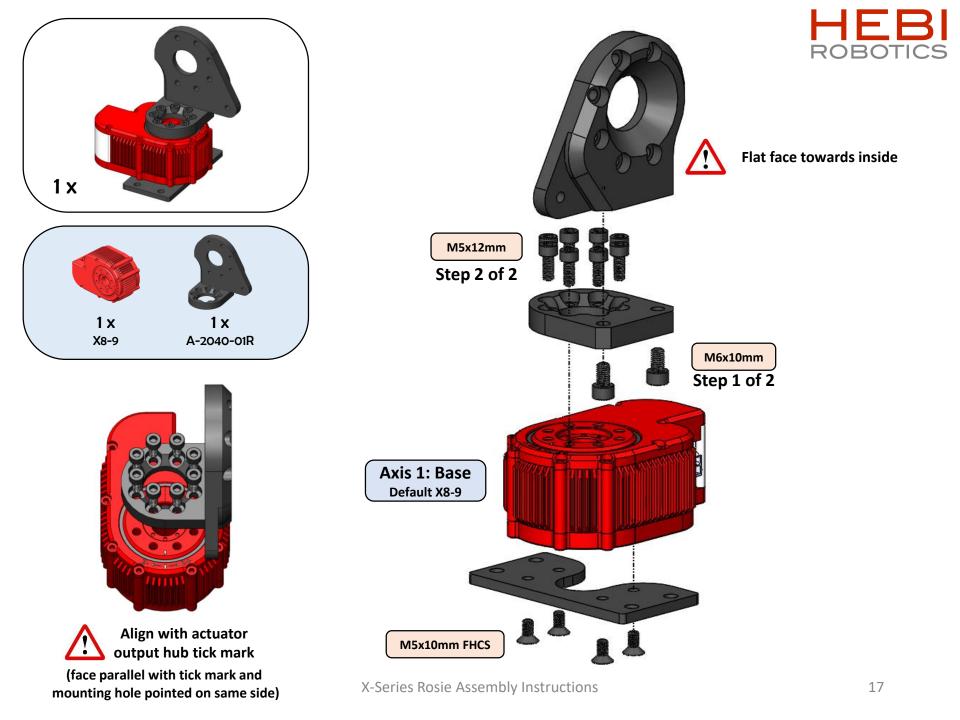


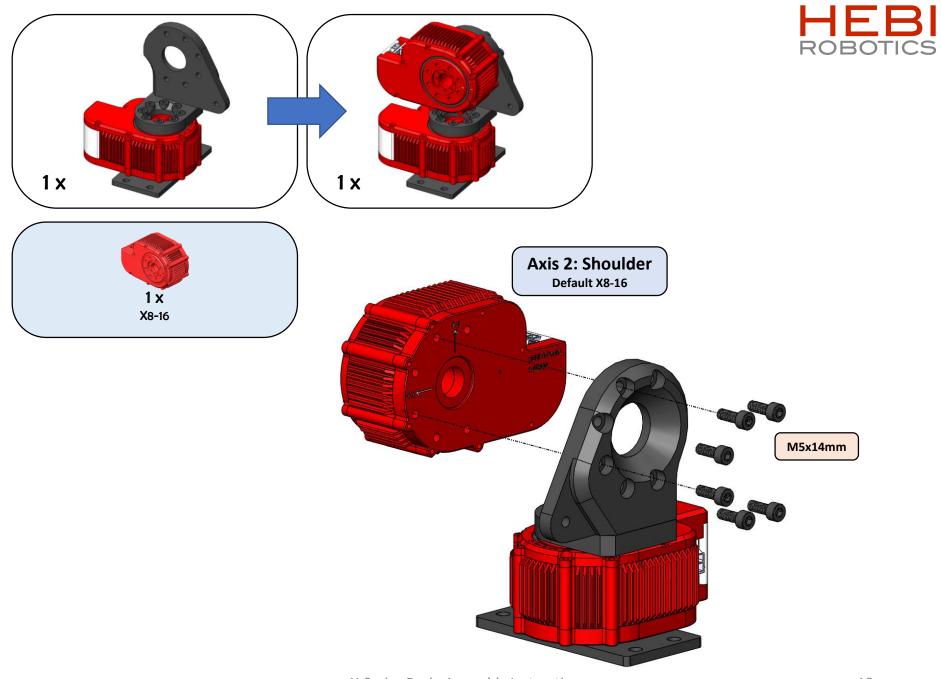


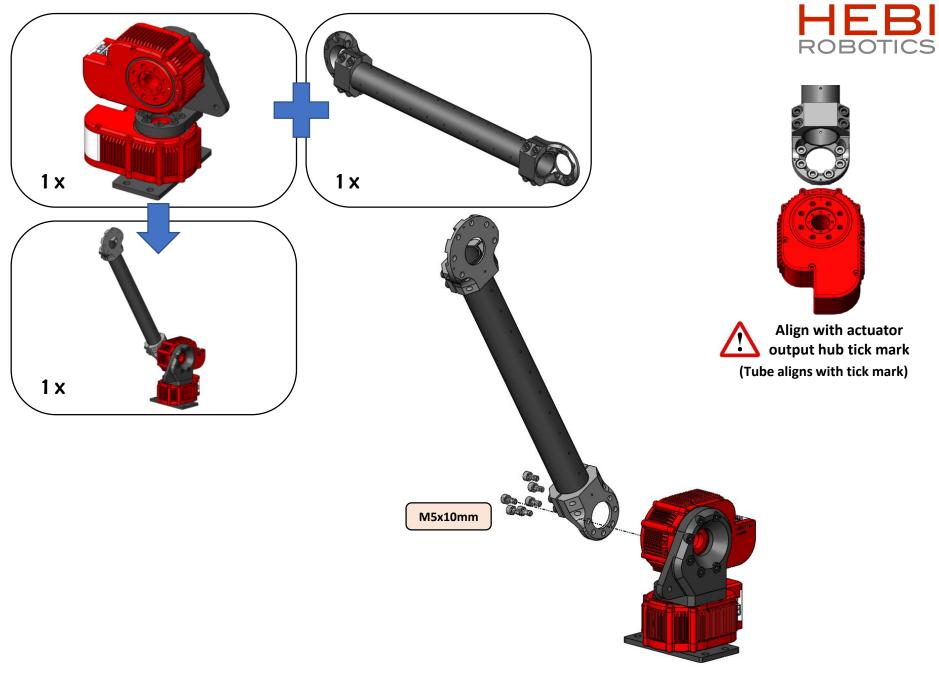
6-DoF Arm Kit (right-inside)

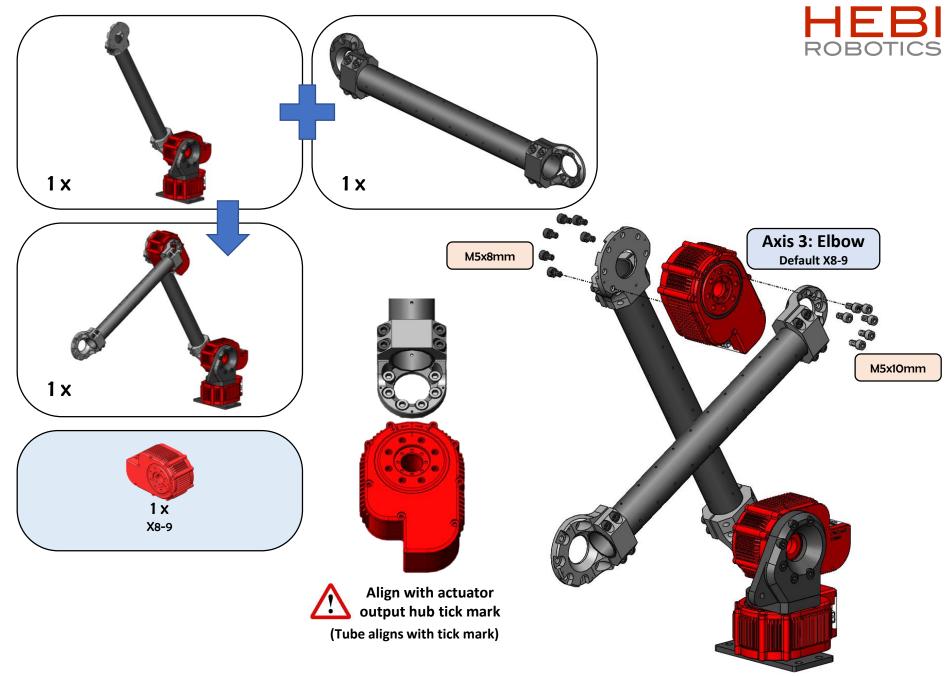
X-Series Rosie Assembly Instructions

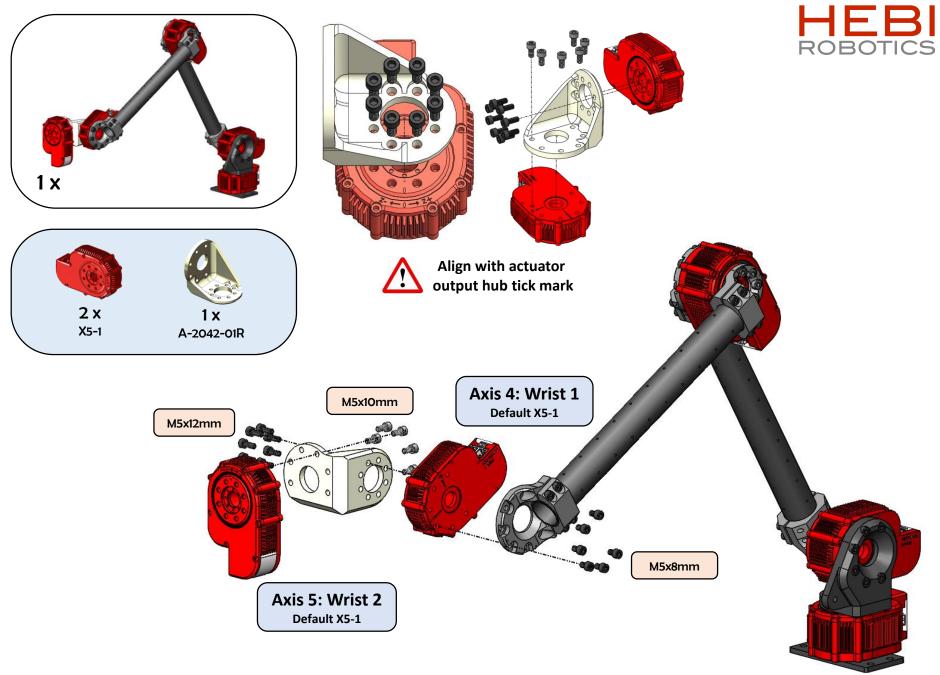


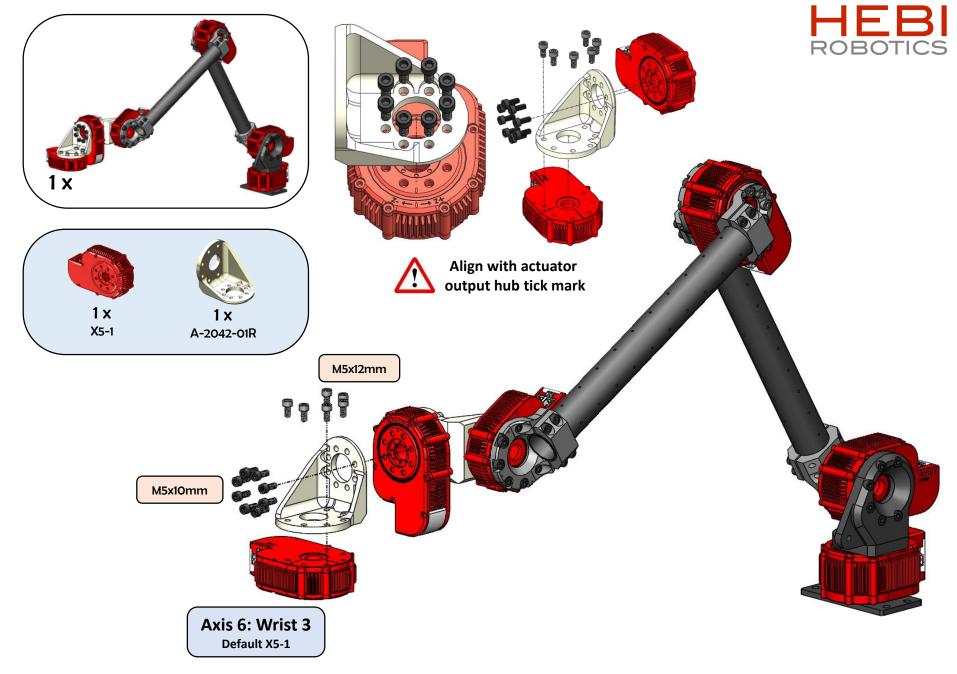


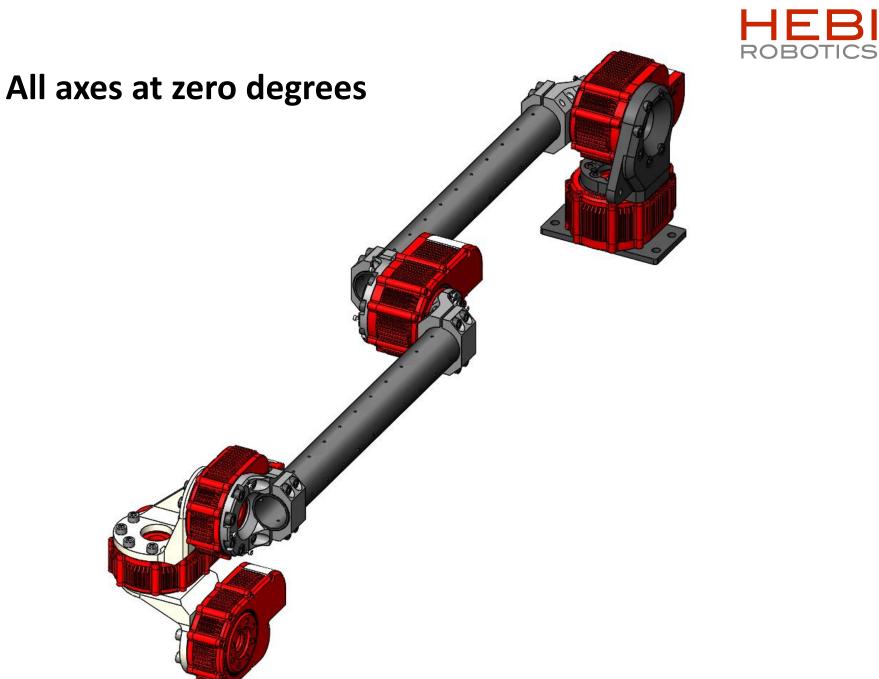








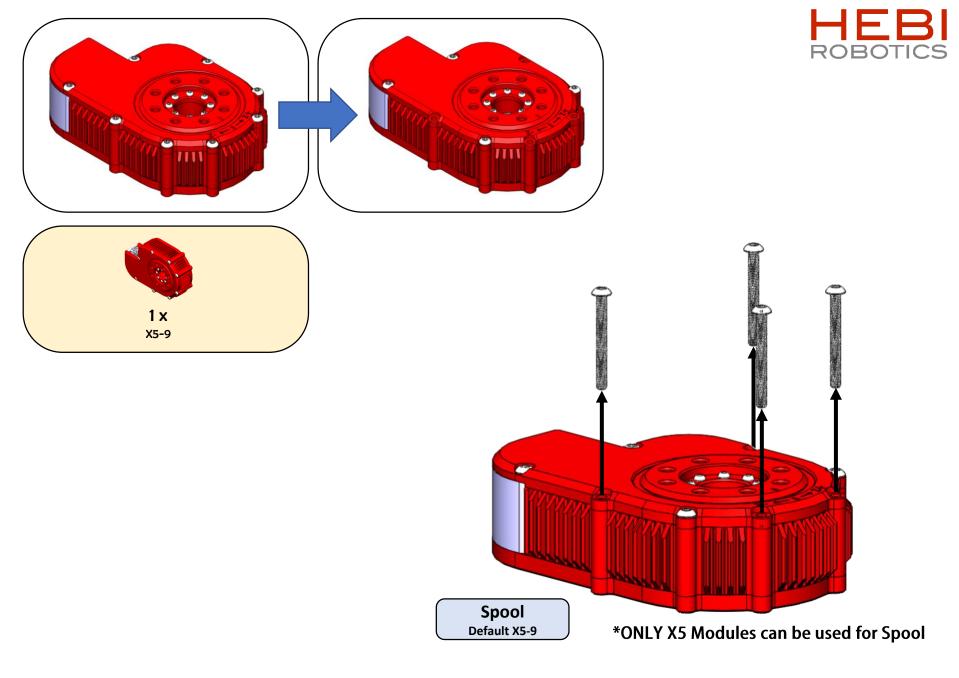


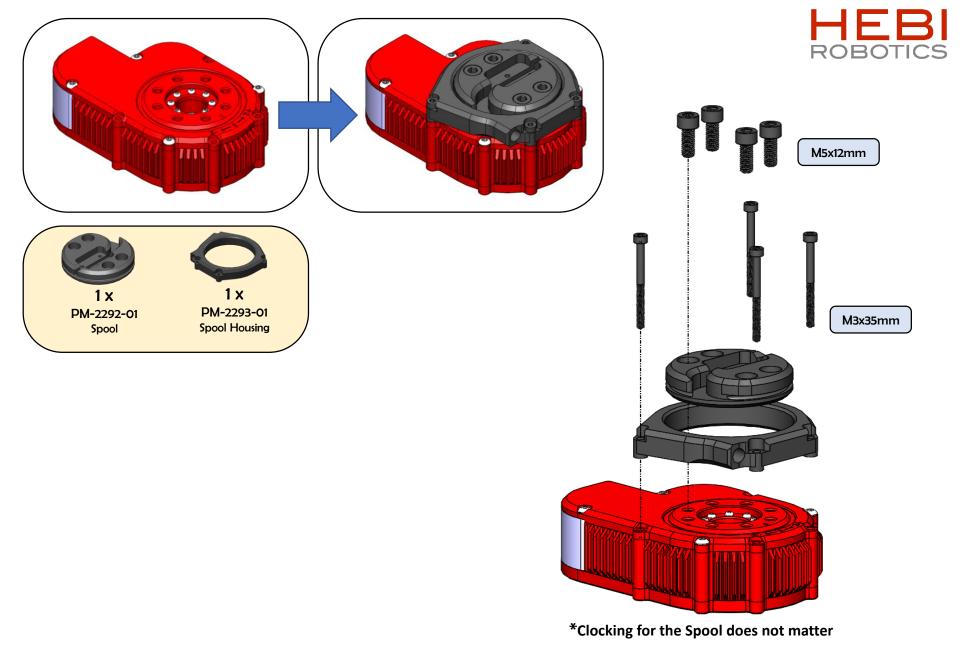


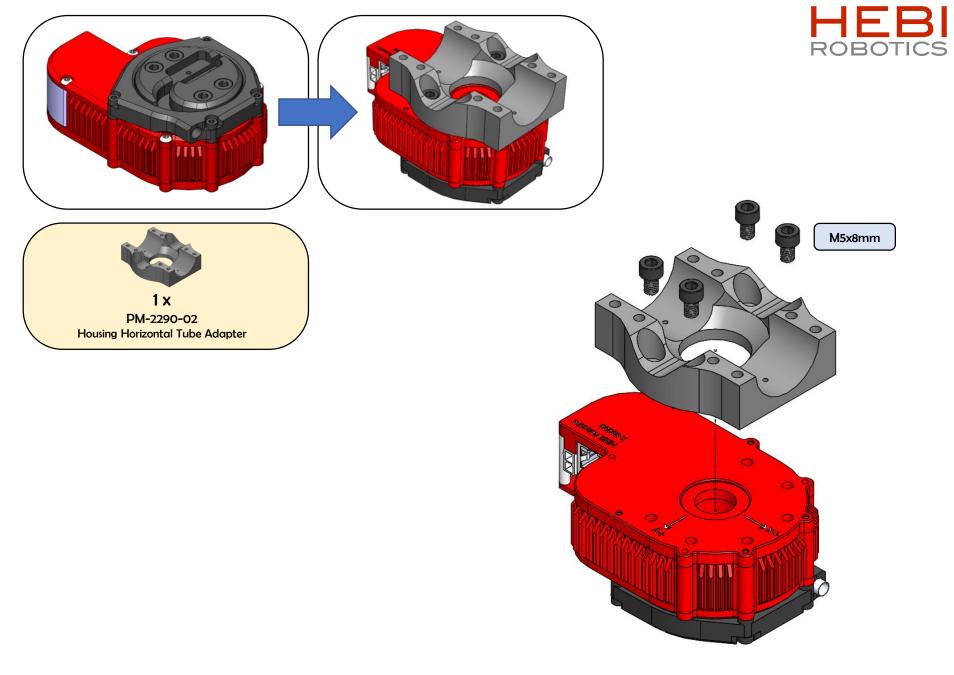






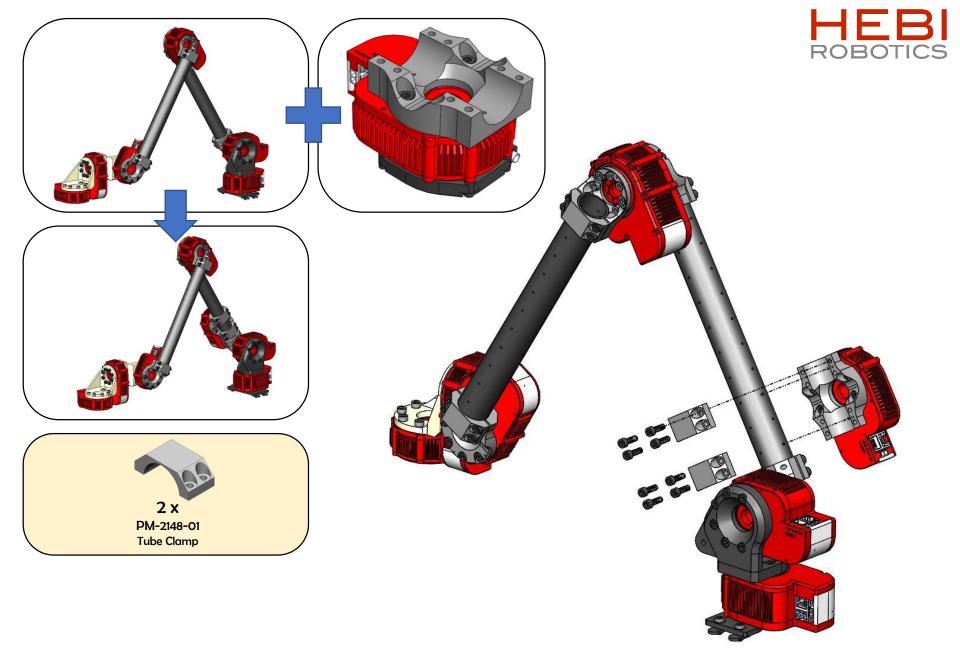




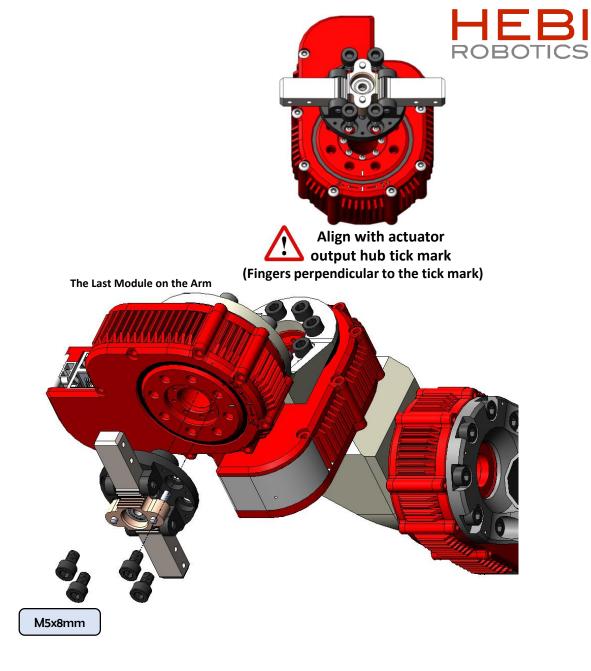




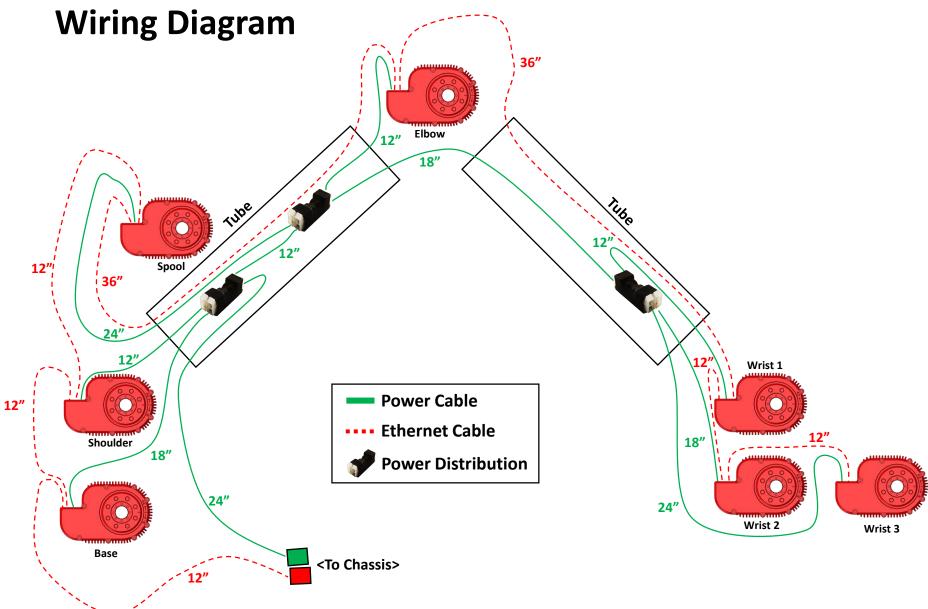




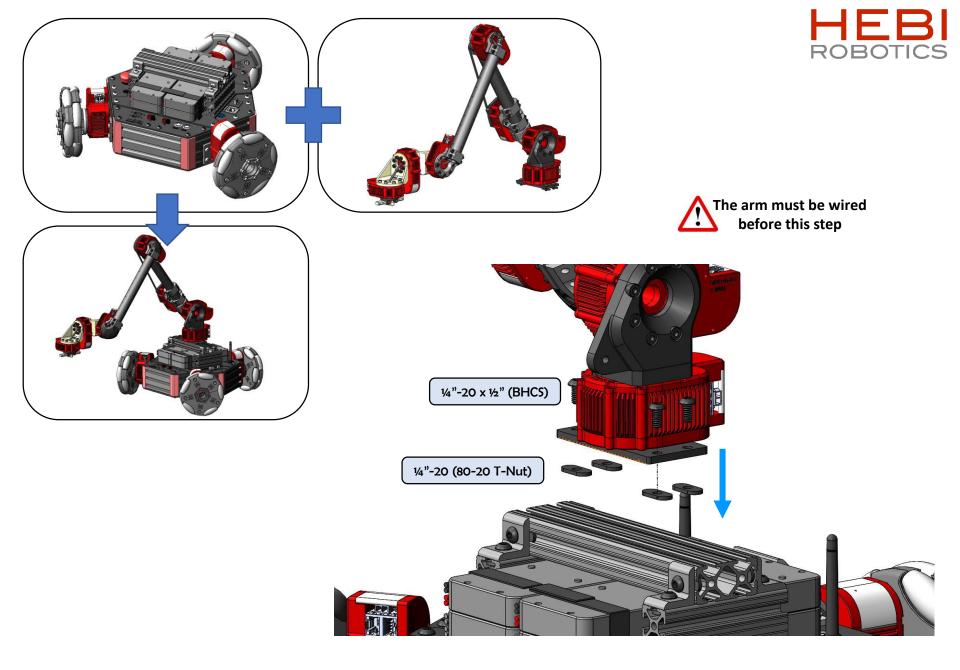








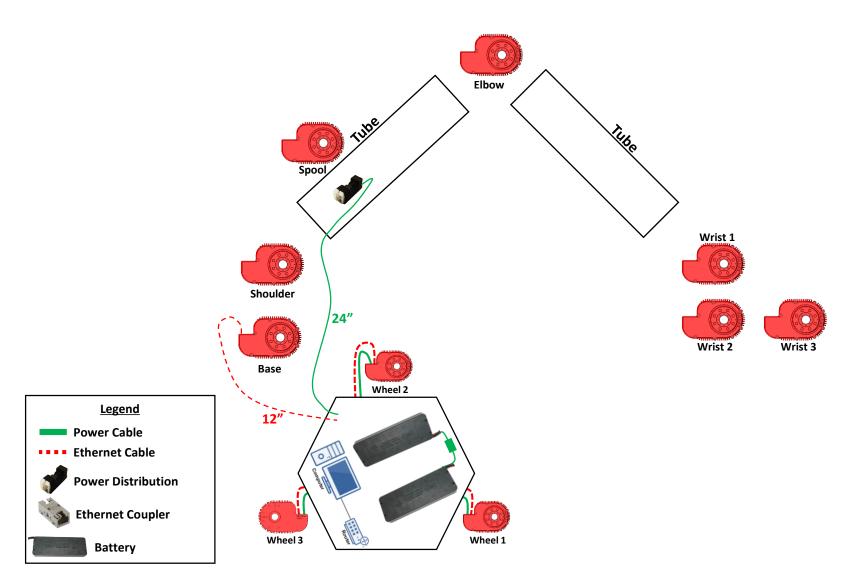
X-Series Rosie Assembly Instructions



Wiring Diagram



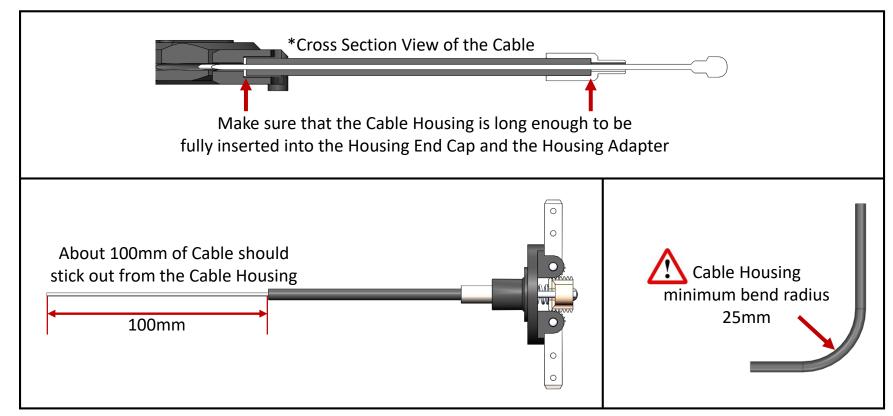
(refer to subassembly wiring diagrams)

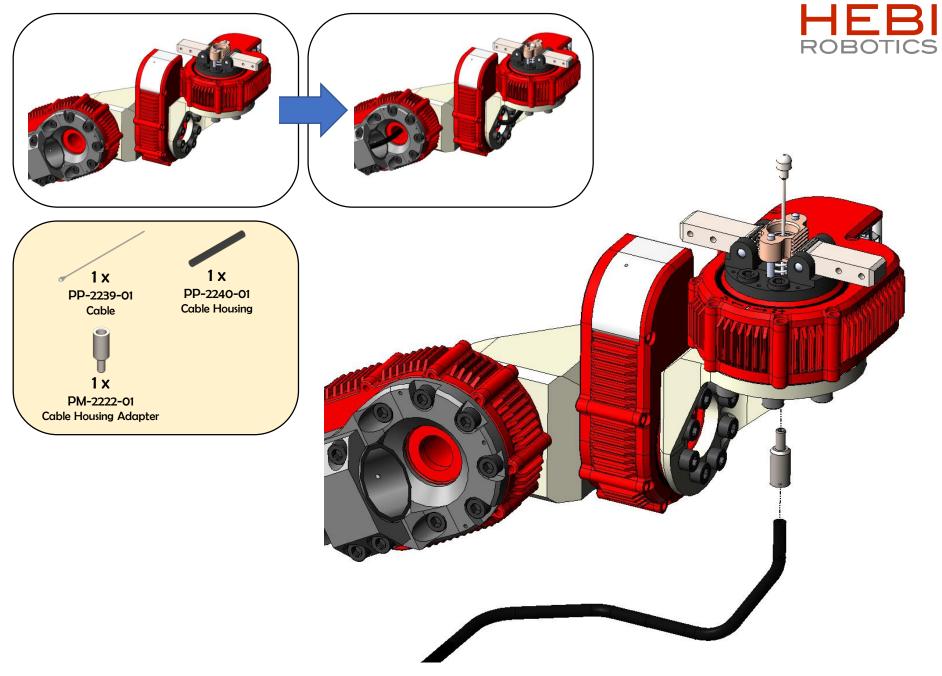




Running the Cable Through

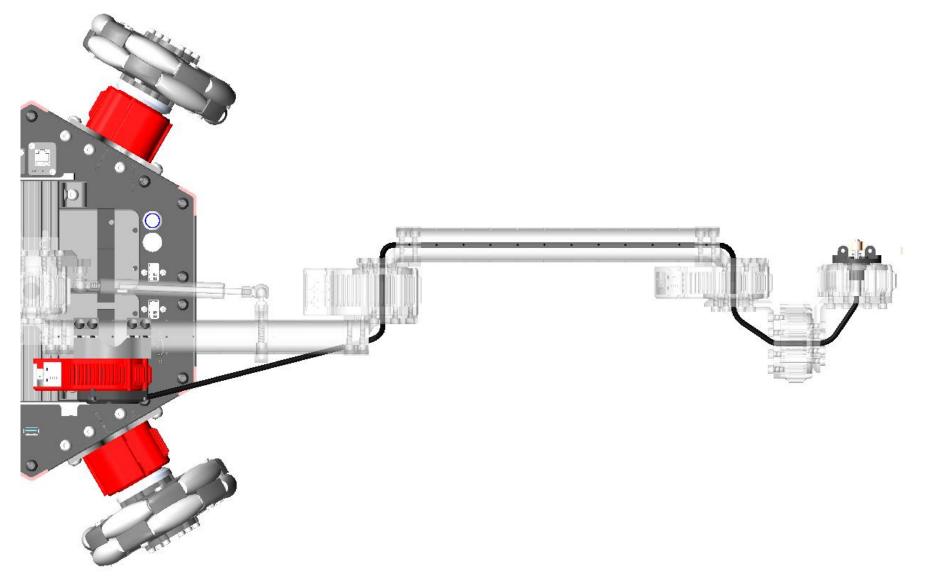
- Make sure to use a Standard Road Bike Brake Cable.
- Run the cable to fit your system.
- Run both the cable and the cable housing before cutting them to ensure that the cable is long enough.
- Cut the cable housing first, and then cut the cable.

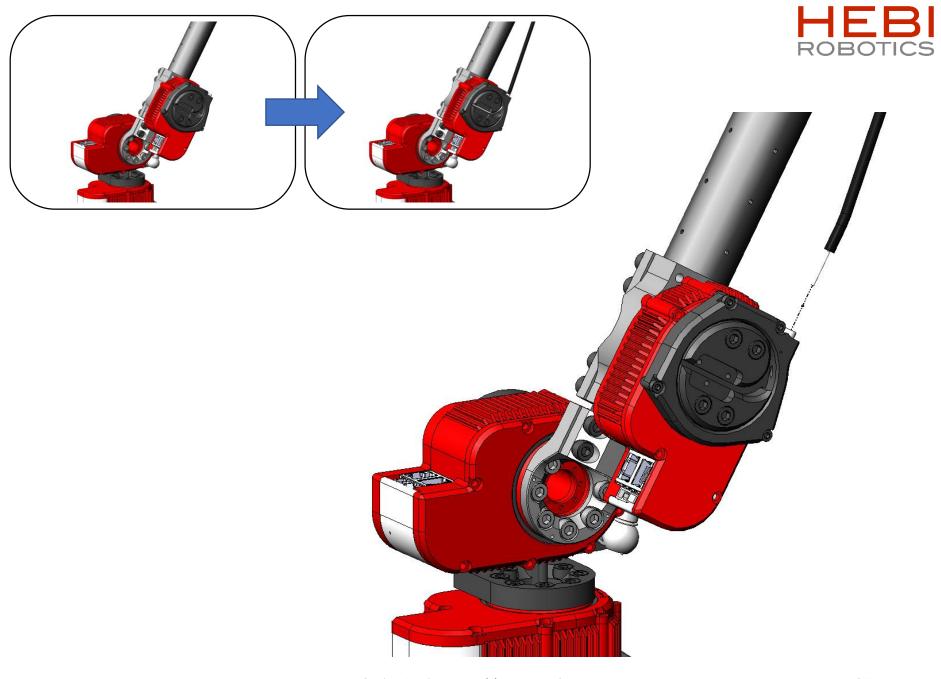


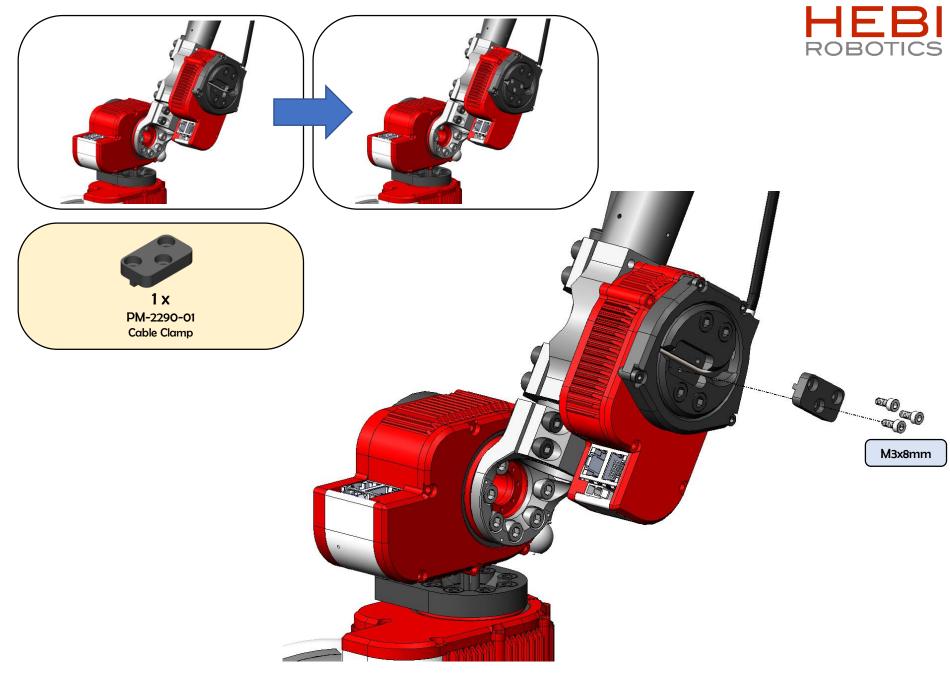


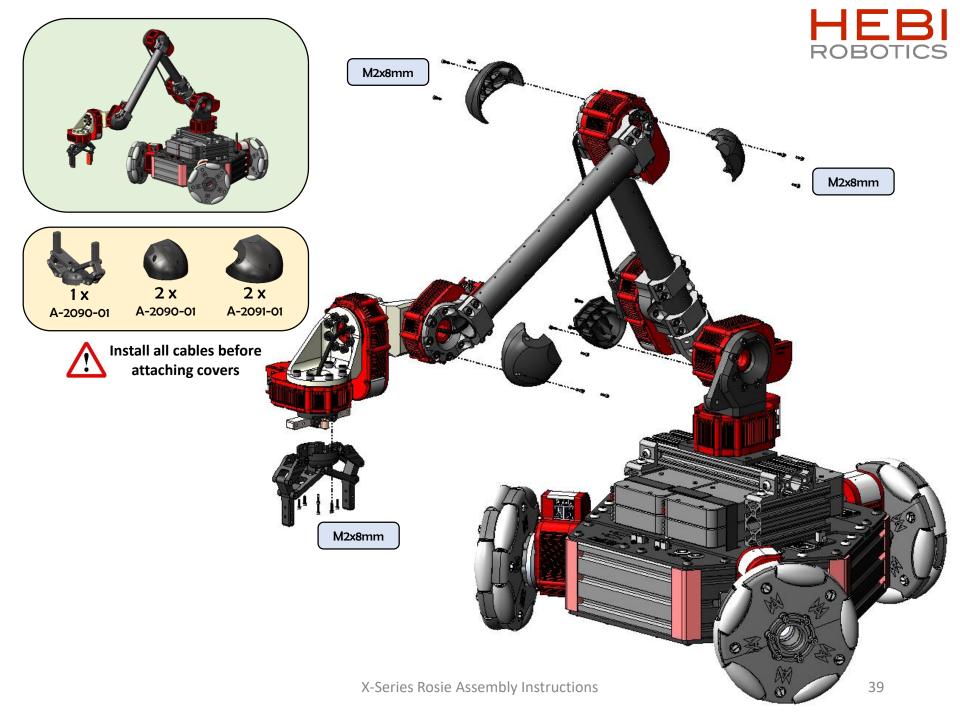


Gripper Cable Routing









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